

*The American Society for Testing and Materials (ASTM) sets the standards for diesel fuel quality and emissions. The standard ASTM D specifically states the amount of emissions an engine running on No. 1 diesel is allowed.*

**Typical Specifications Crude Oil Refining** The beginnings of the petrochemical industry date back to the s. A few years later, in , crude oil was discovered in Pennsylvania in the United States. The first product refined from crude in Pennsylvania was also kerosene, used as lamp oil []. Since only a fraction of the crude could be refined into kerosene, the early refiners were left with quantities of petroleum by-products. These petroleum by-products attracted the attention of Rudolf Diesel, the inventor of compression ignition reciprocating engine. Dieselâ€™s whose first engine concept was designed to use coal dust as the fuelâ€™s recognized that liquid petroleum products might be better fuels than coal. The engine was re-designed for operation with liquid fuels, resulting in a successful prototype in Both the engine and the fuel still bear the name of Diesel. Petroleum crude oils are composed of hydrocarbons of three major classes: Unsaturated hydrocarbons olefins rarely occur in the crude. In modern chemistry, the respective groups of hydrocarbons are called alkanes and cycloalkanes. The composition of the crude can vary from thin light-colored brownish or greenish crude oils of low density, to thick and black oils resembling melted tar. In the refining process, the crude oil is converted into transportation fuelsâ€™ gasoline, jet fuel, and diesel fuelâ€™ and other petroleum products, such as liquefied petroleum gas LPG , heating fuel, lubricating oil, wax, and asphalt. High-gravity crude oils contain more of the lighter products needed for the production of transportation fuels, and generally have lower sulfur content. Modern refining processes can also convert low-gravity crude oils into lighter products, at an added expense of more complex processing equipment, more processing steps, and more energy. Modern refining processes can be classified into three basic categories: The crude is separated into components based on some physical property. The most common separation process is distillation, where the components of the crude are separated into several streams based on their boiling temperature. Separation processes do not change the chemical structure of feedstock components. These processes change the molecular structure of feedstock components. Commonly used in reformulated fuels to remove compounds present in trace amounts that give the material some undesired qualities. The most commonly used upgrading process for diesel fuel is hydrotreating, which involves chemical reactions with hydrogen. A schematic of modern refinery with diesel streams highlighted is shown in Figure 1 []. In the primary distillation column, operating under atmospheric pressure, the crude oil feedstock is separated into a number of streams of increasingly higher boiling point, which are called straight-run products e. In most refineries, the atmospheric bottoms are further fractionated by a second distillation carried out under vacuum. Crude oils also yield proportions of gasoline, diesel, residual fuel oil, and other products which are usually different from the product demand patterns in particular markets. The only way to balance the refinery production pattern with market demands is through downstream conversion processes. In these conversion processes large hydrocarbon molecules are broken into smaller ones by application of heat, pressure, or catalysts. Refineries use thermal cracking visbreaking and coking , catalytic cracking, and hydrocracking also utilizing catalyst, but carried out under a high pressure of hydrogen to increase the yield of desired products by cracking unwanted heavy fractions. The final products are obtained by blending conversion products crack components with the primary distillation streams. Both blended and straight-run products may require a varying degree of upgrading, to reduce the content of sulfur, nitrogen, and other compounds. A range of processes called hydroprocessing use hydrogen with an appropriate catalyst to upgrade refinery streams. Hydroprocessing can vary from mild condition hydrofinishing that removes reactive compounds like olefins and some sulfur and nitrogen compounds, to more severe condition hydrotreating that saturates aromatic rings and removes almost all sulfur and nitrogen compounds. As apparent from Figure 1, diesel fuels used in road transportation are distillate fuels, i. Petroleum residuum materials are contained in heating oils, as well as in marine fuels also known as bunker fuels. Those products usually have largely different properties from distillate diesel fuels.

**Chapter 2 : Diesel fuel - Wikipedia**

*liters of swept volume. 1l equals cc (by definition). "cu in" is short for cubic inches. "in" and "ci" are also short for cubic inches. 61 cubic inches per liter. The measurement is of the swept volume inside the engine.*

Petroleum diesel[ edit ] A modern diesel dispenser Petroleum diesel, also called petrodiesel, [7] or fossil diesel is the most common type of diesel fuel. Synthetic fuel Synthetic diesel can be produced from any carbonaceous material, including biomass, biogas, natural gas, coal and many others. The raw material is gasified into synthesis gas , which after purification is converted by the Fischerâ€™Tropsch process to a synthetic diesel. Paraffinic synthetic diesel generally has a near-zero content of sulfur and very low aromatics content, reducing unregulated emissions[ clarification needed ] of toxic hydrocarbons, nitrous oxides[ clarification needed ] and particulate matter PM. Biodiesel Biodiesel made from soybean oil Fatty-acid methyl ester FAME , more widely known as biodiesel , is obtained from vegetable oil or animal fats bio lipids which have been transesterified with methanol. Methanol can also be replaced with ethanol for the transesterification process, which results in the production of ethyl esters. The transesterification processes use catalysts, such as sodium or potassium hydroxide, to convert vegetable oil and methanol into FAME and the undesirable byproducts glycerine and water, which will need to be removed from the fuel along with methanol traces. FAME can be used pure B in engines where the manufacturer approves such use, but it is more often used as a mix with diesel, BXX where XX is the biodiesel content in percent. Use of biodiesel also results in reductions of unburned hydrocarbons, carbon monoxide CO , and particulate matter. Biodiesel also may reduce health risks associated with petroleum diesel. Biodiesel emissions showed decreased levels of polycyclic aromatic hydrocarbon PAH and nitrated PAH compounds, which have been identified as potential cancer-causing compounds. The produced fuel has many properties that are similar to synthetic diesel, and are free from the many disadvantages of FAME. DME[ edit ] Dimethyl ether , DME, is a synthetic, gaseous diesel fuel that results in clean combustion with very little soot and reduced NOx emissions. Cetane number The principal measure of diesel fuel quality is its cetane number. A cetane number is a measure of the delay of ignition of a diesel fuel. Fuels with higher cetane numbers, normally "premium" diesel fuels with additional cleaning agents and some synthetic content, are available in some markets. Fuel value and price[ edit ] Further information: Gasoline and diesel usage and pricing As of , the density of petroleum diesel is about 0. However, due to the higher density, diesel offers a higher volumetric energy density at The CO2 emissions from diesel are The price of diesel traditionally rises during colder months as demand for heating oil rises, which is refined in much the same way. Because of recent changes in fuel quality regulations, additional refining is required to remove sulfur, which contributes to a sometimes higher cost. In many parts of the United States and throughout the United Kingdom and Australia, [23] diesel may be priced higher than petrol. Taxation[ edit ] Diesel fuel is very similar to heating oil , which is used in central heating. In Europe, the United States, and Canada, taxes on diesel fuel are higher than on heating oil due to the fuel tax , and in those areas, heating oil is marked with fuel dyes and trace chemicals to prevent and detect tax fraud. This fuel may have sulfur levels that exceed the limits for road use in some countries e. This untaxed diesel is dyed red for identification, [27] and using this untaxed diesel fuel for a typically taxed purpose such as driving use , the user can be fined e. Diesel fuel, or marked gas oil is dyed green in the Republic of Ireland and Norway. In India, taxes on diesel fuel are lower than on petrol, as the majority of the transportation for grain and other essential commodities across the country runs on diesel. An engine running on diesel compresses the air inside the cylinder to high pressures and temperatures compression ratios from Engines have glow plugs and grid heaters to help start the engine by preheating the cylinders to a minimum operating temperature. Diesel engines are lean burn engines, [30] burning the fuel in more air than is needed for the chemical reaction. They thus use less fuel than rich burn spark ignition engines which use a stoichiometric air-fuel ratio just enough air to react with the fuel. As Professor Harvey of the University of Toronto notes, "due to the absence of throttling [constant amount of air admitted, per unit fuel, with no user-determined variation], and the high compression ratio and lean fuel mixture, diesel engines are substantially more efficient than spark-ignited engines",

generally; Harvey cites the side-by-side comparisons of Schipper et al. Special low-temperature diesel contains additives to keep it liquid at lower temperatures, but starting a diesel engine in very cold weather may still pose considerable difficulties. Since diesel engines do not need spark ignition, they can run as long as diesel fuel is supplied. Fuel is typically supplied via a fuel pump. If the pump breaks down in an open position, the supply of fuel will be unrestricted, and the engine will run away and risk terminal failure. In vehicles or installations that use diesel engines and also bottled gas, a gas leak into the engine room could also provide fuel for a runaway, via the engine air intake. Since most engines use oil which can be burnt in the same fashion as diesel, this will result in diesel engine runaway. To prevent that, more premium crank case ventilation solutions are fitted with a filter to catch out lubricant mist. Most modern road use diesel engines are provided with an FRP valve in the intake manifold usually mistaken by some as a petrol engine throttle body. In most basic applications this valve will close a flow of air to the engine when the vehicle is switched off, preventing diesel engine runaway by starving the engine of oxygen; this will also make standard shutdown much smoother by eliminating compression and decompression rattle by making the pistons effectively work in vacuum. In more advanced control systems this FRP valve can be shut by an electronic control unit when it senses runaway scenario. Fairbanks-Morse opposed piston diesel engines on a submarine Diesel fuel is widely used in most types of transportation. Trucks and buses, which were often gasoline-powered in the 1950s through 1960s, are now almost exclusively diesel-powered. The gasoline-powered passenger automobile is the major exception; diesel cars are less numerous worldwide. Dieselization and Diesel locomotive Diesel displaced coal and fuel oil for steam-powered vehicles in the latter half of the 20th century, and is now used almost exclusively for the combustion engines of self-powered rail vehicles locomotives and railcars.

### Chapter 3 : Engine power - Wikipedia

*Diesel #1 flows more easily than Diesel #2, so it's more efficient at lower temperatures. The two types of oil can be blended, and most service stations offer diesel fuel blended for local weather conditions.*

To understand that all diesel fuels are not the same. Learn to properly identify the different types of diesel fuel. Learn how each fuel can affect MPG. Learn how to select diesel fuel by anticipated weather conditions. Diesel fuels are classified 1D, 2D, and 4D. Low speed, stationary units use 4D fuels. On-highway and mobile equipment use 1D and 2D fuels. High speed diesel engines use either 1D or 2D fuels. Important characteristics of diesel fuels are its viscosity, pour point, and cetane number. The primary differences between 1D and 2D fuel are the pour point and the viscosity. Pour point is the lowest temperature at which a liquid will flow. Viscosity is the resistance of a liquid to flow. A 1D fuel is designed for cold weather operation; thus, it is less viscous and has a lower pour point. A 2D fuel is used in warmer weather because it has a higher viscosity and pour point. The higher viscosity provides better lubrication qualities for the moving parts of the fuel injection system. This is critical to diesel engine fuel economy. The higher the Btu rating a diesel fuel has, the greater power yield per gallon; thus, higher mpg will result. The higher the cetane number, the easier the fuel ignites; the higher the octane number, the more resistant the fuel is to ignition. Each manufacturer usually specifies a minimum or maximum cetane rating and the suggested operating temperature for 1D and 2D fuels. A given fuel may meet 1D or 2D specifications, but if the Btu rating is too low, then decreased fuel mpg will result. From one of these sources, determine the recommended operating temperature for 1D and 2D fuels. From the source, determine the suggested cetane and Btu rating. Call or visit two or more local fuel distributors or a fueling station that sells large quantities of diesel fuel. From each fuel distributor or fuel station determine:

### Chapter 4 : What Is No. 1 Diesel Fuel? | It Still Runs

*Diesel engines are typically constructed with compression ratios in the range to Both two-stroke and four-stroke engine designs can be found among engines with bores (cylinder diameters) less than mm (24 inches).*

What is Engine Torque? It is the tendency of a force to rotate an object about an axis. In automotive terms, it is the measure of rotational effort applied on engine crankshaft by the piston. The SI system uses Newton-metre Nm to measure the torque. Torque Definition Diagram Every engine is designed and built for a specific purpose. Hence, its output varies depending upon its application. The amount of torque that an engine can exert depends upon the engine RPM. In petrol engines , it characteristically starts at around rpm and reaching the peak in the range of 2,â€™4, rpm. Whereas in diesels , it starts at around rpm and peaking at rpm. Bugatti Veyron is one of the cars with the highest torque figures. Engine Torque Graph How to calculate engine torque: Torque and Horse-Power are the twin outputs of an engine. They are related and proportional to each other by speed. Similarly, heavier is the vehicle or a vehicle with full rated load requires the higher amount of torque to pull it and get it moving. Flat-Curve vs Peak-Curve engine torque: After this, it starts to fade out rapidly while the horsepower still keeps rising. The HP reaches its maximum value later at a higher engine rpm and then fades out at the red-line. This helps in better acceleration and effects fewer gear shifts while driving. What is Low-End Torque? This rpm band is very crucial when moving a vehicle from stand-still or driving in slow-speed conditions such as in traffic. It also means that the engine can move the vehicle quickly from stand-still, pull heavier loads or climb a slope relatively easily as the case may be without revving hard. Engine Torque and Efficiency: The engine torque reaches its peak value at a speed where it is most efficient. In other words, the engine efficiency is at the maximum at a speed where it produces its peak-torque. Engine torque is multiplied by gears. Lower the gear selected i. However, if you rev the engine further in 1st gear , it reaches its limit after some time thereby prompting the driver to shift to the next gear. This is because the wheels would not get enough force to rotate. Engine Torque and Driving: Topmost available Gear i. Similarly, while climbing a slope you need to use the lower gear i. However, it will affect the fuel efficiency. Remember that such extra fuel either burned or saved will make a lot of difference at the end of the journey - be it short or longâ€™!!!

### Chapter 5 : Diesel 9â€¢1â€¢1 - Power Service

*The diesel engine directly injects the fuel into the combustion chamber, which is different from the gasoline engine which makes the air-fuel mixture in advance. Thus, the time for mixing with the air is much shorter.*

The fuel system delivers the fuel to the engine. The injection pump is driven by the timing belt or the timing gear of engine. The injection pump is driven by the camshaft in accordance with the engine. The fuel, which is highly compressed by the injection pump, is sent into the injection nozzle of each cylinder in order to be injected into the combustion chamber. Excess fuel is also returned to the fuel tank.

**Diesel Engine Priming Pump 1. Description** The priming pump is a manual pump used for bleeding air when the fuel tank becomes empty, the fuel filter is replaced or the air is mixed into the fuel pipe. If air enters the fuel line, it may cause the injection pump to have difficulty in pumping the fuel up and the engine may be difficult to start. Therefore, it is necessary to bleed the air from the fuel system, using the priming pump before starting the engine. Also it is used when bleeding the water in the sedimenter.

**Operation 1** When pushing the pump handle When pushing the pump handle, the fuel or air inside the pump chamber opens the outlet check valve and flows to the fuel filter and injection pump. At the same time, the inlet check valve closes and reverse flow of fuel is prevented. The air that has entered into the injection pump flows with the fuel from the return pipe of the injection pump to the fuel tank. At this time, a vacuum is created in the pump chamber. The inlet check valve opens and draws the fuel in with this vacuum. At the same time, the outlet check valve closes and reverse flow of fuel is prevented.

**Diesel Engine Fuel Sedimenter** The fuel sedimenter separates the water from the diesel fuel. It uses the specific gravity difference between the diesel fuel and water to separate the water before the fuel enters the injection pump. The sliding portion inside the injection pump is lubricated by the fuel. Therefore it is necessary to drain the water from the fuel because lubrication is insufficient if fuel is mixed with water, as seizing of the pump causes. Loosen the drain plug of the fuel filter and push the priming pump to drain the water in the sedimenter.

**Diesel Engine Injection Nozzles 1. Description** The injection nozzle converts the high-pressurized fuel, which is sent from the injection pump, into a mist by injecting the fuel into the combustion chamber. The diesel engine directly injects the fuel into the combustion chamber, which is different from the gasoline engine which makes the air-fuel mixture in advance. Thus, the time for mixing with the air is much shorter. Therefore, the fuel is injected at high pressure and high speed to create a mist that mixes easily with the air, thus improving the ignition performance.

**Chapter 6 : Engine Torque: What is Torque? Characteristics, Definition & Formula-CarBikeTech**

*Diesel engine definition, a compression-ignition engine in which a spray of fuel, introduced into air compressed to a temperature of approximately  $1000^{\circ}\text{F}$  ( $538^{\circ}\text{C}$ ), ignites at a virtually constant pressure.*

Experiments with diesel-engine locomotives and railcars began almost as soon as the diesel engine was patented by the German engineer Rudolf Diesel in 1892. Attempts at building practical locomotives and railcars for branch-line passenger runs continued through the 1920s. The first successful diesel engine was the Diesel combustion engine. The diesel engine is an intermittent-combustion piston-cylinder device. It operates on either a two-stroke or four-stroke cycle see figure ; however, unlike the spark-ignition gasoline engine , the diesel engine induces only air into the combustion chamber on its intake stroke. Diesel engines are typically constructed with compression ratios in the range 14 to 24. Both two-stroke and four-stroke engine designs can be found among engines with bores cylinder diameters less than 24 inches. Engines with bores of greater than 24 mm are almost exclusively two-stroke cycle systems. Four-stroke diesel engineThe typical sequence of cycle events involves a single intake valve, fuel-injection nozzle, and exhaust valve, as shown here. Injected fuel is ignited by its reaction to compressed hot air in the cylinder, a more efficient process than that of the spark-ignition internal-combustion engine. The diesel engine gains its energy by burning fuel injected or sprayed into the compressed, hot air charge within the cylinder. The air must be heated to a temperature greater than the temperature at which the injected fuel can ignite. Diesel engines are sometimes called compression-ignition engines because initiation of combustion relies on air heated by compression rather than on an electric spark. In a diesel engine, fuel is introduced as the piston approaches the top dead centre of its stroke. The fuel is introduced under high pressure either into a precombustion chamber or directly into the piston-cylinder combustion chamber. With the exception of small, high-speed systems, diesel engines use direct injection. Diesel engine fuel-injection systems are typically designed to provide injection pressures in the range of 7 to 70 megapascals (1, to 10, pounds per square inch). There are, however, a few higher-pressure systems. Precise control of fuel injection is critical to the performance of a diesel engine. Since the entire combustion process is controlled by fuel injection, injection must begin at the correct piston position. At first the fuel is burned in a nearly constant-volume process while the piston is near top dead centre. As the piston moves away from this position, fuel injection is continued, and the combustion process then appears as a nearly constant-pressure process. The combustion process in a diesel engine is heterogeneous—that is, the fuel and air are not premixed prior to initiation of combustion. Consequently, rapid vaporization and mixing of fuel in air is very important to thorough burning of the injected fuel. This places much emphasis on injector nozzle design, especially in direct-injection engines. Engine work is obtained during the power stroke. The power stroke includes both the constant-pressure process during combustion and the expansion of the hot products of combustion after fuel injection ceases. Diesel engines are often turbocharged and aftercooled. Addition of a turbocharger and aftercooler can enhance the performance of a diesel engine in terms of both power and efficiency. The most outstanding feature of the diesel engine is its efficiency. By compressing air rather than using an air-fuel mixture, the diesel engine is not limited by the preignition problems that plague high-compression spark-ignition engines. Thus, higher compression ratios can be achieved with diesel engines than with the spark-ignition variety; commensurately, higher theoretical cycle efficiencies , when compared with the latter, can often be realized. It should be noted that for a given compression ratio the theoretical efficiency of the spark-ignition engine is greater than that of the compression-ignition engine; however, in practice it is possible to operate compression-ignition engines at compression ratios high enough to produce efficiencies greater than those attainable with spark-ignition systems. Furthermore, diesel engines do not rely on throttling the intake mixture to control power. As such, the idling and reduced-power efficiency of the diesel is far superior to that of the spark-ignition engine. The principal drawback of diesel engines is their emission of air pollutants. These engines typically discharge high levels of particulate matter soot , reactive nitrogen compounds commonly designated  $\text{NO}_x$  , and odour compared with spark-ignition engines. Consequently, in the small-engine category, consumer acceptance is low. A diesel engine is started by driving

it from some external power source until conditions have been established under which the engine can run by its own power. The simplest starting method is to admit air from a high-pressure source at about 1. The compressed air becomes heated sufficiently to ignite the fuel. The selection of the most suitable starting method depends on the physical size of the engine to be started, the nature of the connected load, and whether or not the load can be disconnected during starting. Major types of diesel engines

Three basic size groups

There are three basic size groups of diesel engines based on power—small, medium, and large. The small engines have power-output values of less than kilowatts, or horsepower. This is the most commonly produced diesel engine type. These engines are used in automobiles, light trucks, and some agricultural and construction applications and as small stationary electrical-power generators such as those on pleasure craft and as mechanical drives. They are typically direct-injection, in-line, four- or six-cylinder engines. Many are turbocharged with aftercoolers. Medium engines have power capacities ranging from to kilowatts, or to 1, horsepower. The majority of these engines are used in heavy-duty trucks. They are usually direct-injection, in-line, six-cylinder turbocharged and aftercooled engines. Some V-8 and V engines also belong to this size group. Large diesel engines have power ratings in excess of kilowatts. These unique engines are used for marine, locomotive, and mechanical drive applications and for electrical-power generation. In most cases they are direct-injection, turbocharged and aftercooled systems. They may operate at as low as revolutions per minute when reliability and durability are critical.

Two-stroke and four-stroke engines

As noted earlier, diesel engines are designed to operate on either the two- or four-stroke cycle. In the typical four-stroke-cycle engine, the intake and exhaust valves and the fuel-injection nozzle are located in the cylinder head see figure. Often, dual valve arrangements—two intake and two exhaust valves—are employed. Use of the two-stroke cycle can eliminate the need for one or both valves in the engine design. Scavenging and intake air is usually provided through ports in the cylinder liner. Exhaust can be either through valves located in the cylinder head or through ports in the cylinder liner. Engine construction is simplified when using a port design instead of one requiring exhaust valves.

Fuel for diesels

Petroleum products normally used as fuel for diesel engines are distillates composed of heavy hydrocarbons, with at least 12 to 16 carbon atoms per molecule. These heavier distillates are taken from crude oil after the more volatile portions used in gasoline are removed. Thus, their evaporation temperature is much higher than that of gasoline, which has fewer carbon atoms per molecule. Grade Low Sulfur No. It is also suitable for use in non-automotive applications, especially in conditions of varying speed and load. Water and sediment in fuels can be harmful to engine operation; clean fuel is essential to efficient injection systems. Fuels with a high carbon residue can be handled best by engines of low-speed rotation. The same applies to those with high ash and sulfur content.

Diesel realized that the electric ignition process of the gasoline engine could be eliminated if, during the compression stroke of a piston-cylinder device, compression could heat air to a temperature higher than the auto-ignition temperature of a given fuel. Diesel proposed such a cycle in his patents of and Originally, either powdered coal or liquid petroleum was proposed as fuel. Diesel saw powdered coal, a by-product of the Saar coal mines, as a readily available fuel. Compressed air was to be used to introduce coal dust into the engine cylinder; however, controlling the rate of coal injection was difficult, and, after the experimental engine was destroyed by an explosion, Diesel turned to liquid petroleum. He continued to introduce the fuel into the engine with compressed air. The engine operated successfully for years and was the forerunner of the Busch-Sulzer engine that powered many submarines of the U. Navy in World War I. The diesel engine became the primary power plant for submarines during World War I. It was not only economical in the use of fuel but also proved reliable under wartime conditions. Diesel fuel, less volatile than gasoline, was more safely stored and handled. At the end of the war many men who had operated diesels were looking for peacetime jobs. Manufacturers began to adapt diesels for the peacetime economy. One modification was the development of the so-called semidiesel that operated on a two-stroke cycle at a lower compression pressure and made use of a hot bulb or tube to ignite the fuel charge. These changes resulted in an engine less expensive to build and maintain.

Fuel-injection technology

One objectionable feature of the full diesel was the necessity of a high-pressure, injection air compressor. Not only was energy required to drive the air compressor, but a refrigerating effect that delayed ignition occurred when the compressed air, typically at 6. Diesel had needed high-pressure air with which to introduce powdered coal

into the cylinder; when liquid petroleum replaced powdered coal as fuel, a pump could be made to take the place of the high-pressure air compressor. There were a number of ways in which a pump could be used. In England the Vickers Company used what was called the common-rail method, in which a battery of pumps maintained the fuel under pressure in a pipe running the length of the engine with leads to each cylinder. From this rail or pipe fuel-supply line, a series of injection valves admitted the fuel charge to each cylinder at the right point in its cycle. Another method employed cam-operated jerk, or plunger-type, pumps to deliver fuel under momentarily high pressure to the injection valve of each cylinder at the right time. The elimination of the injection air compressor was a step in the right direction, but there was yet another problem to be solved: Engineers finally realized that the problem was that the momentarily high-pressure injection air exploding into the engine cylinder had diffused the fuel charge more efficiently than the substitute mechanical fuel nozzles were able to do, with the result that without the air compressor the fuel had to search out the oxygen atoms to complete the combustion process, and, since oxygen makes up only 20 percent of the air, each atom of fuel had only one chance in five of encountering an atom of oxygen. The result was improper burning of the fuel. The usual design of a fuel-injection nozzle introduced the fuel into the cylinder in the form of a cone spray, with the vapour radiating from the nozzle, rather than in a stream or jet. Very little could be done to diffuse the fuel more thoroughly. Improved mixing had to be accomplished by imparting additional motion to the air, most commonly by induction-produced air swirls or a radial movement of the air, called squish, or both, from the outer edge of the piston toward the centre. Various methods have been employed to create this swirl and squish.

### Chapter 7 : About Diesel Fuels | Diesel Fuel Standards | US EPA

*The South Pole, Volumes 1 and 2 Roald Amundsen By , about 80 percent of the freight and a larger proportion of passenger traffic were carried on diesel or electric trains.*

Drop a file here or click to upload Choose File Maximum upload size: Water is dissolved in and carried by all diesel fuels. This causes decreased fuel flow to the engine and results in reduced engine power or engine shutdown. Product Details Available in: This Winter Rescue Formula reliquefies gelled fuel and de-ices frozen fuel-filters to restore the flow of diesel fuel to an engine. Check out our video for more information. It prevents fuel gelling and protects against fuel-filter icing. This product is to be added to the fuel. Let engine idle to warm up fuel system. Add entire contents 16 ounces to 40 gallons of diesel fuel. For biodiesel blends, add entire contents 16 ounces to 20 gallons of diesel fuel. Add entire contents 32 ounces to each 40 gallons of fuel in the tanks. Add entire contents 32 ounces to gallons of diesel fuel. For biodiesel blends, add entire contents 32 ounces to 50 gallons of diesel fuel. Add entire contents 80 ounces to each gallons of fuel in the tanks. Add entire contents 80 ounces to gallons of diesel fuel. For biodiesel blends, add entire contents 80 ounces to gallons of diesel fuel. Drain tank bottoms until diesel fuel appears. Add one gallon to each gallons of diesel fuel. I had a Water In Fuel message pop up. I drained the separator 3 times. Continued to get the message. I saw no water in what I drained. Truck was now in limp mode. Dealer said there was water in the fuel. I asked to see this water. Found out there was a Ford service bulletin stating some biodiesel can get moisture levels that are not regulated. Plus the cost of the dumped fuel and new fuel. I was at a loss. A friend had just been talking about They let me run down to the store. I put this product in, shook the truck, started it, no lights or messages. It dissolved the moisture immediately. I mean as soon as it hit the tank. Been driving for miles so far with no issues. Tom Puskarich Shuttling a tractor from WI to NE over the weekend of January 6 when temps dropped to â€˜near Dubuque IA the fuel filter gelled up and lost powerâ€™3 hours later I was able to obtain a bottle of â€˜I added it to a gallon tank and idledâ€™just over an hour later the fuel filter dropped from 20 lbs to 12 lbsâ€™. I was able to continue and finish my tripâ€™. I add it to my tank in my RV and let it run for 10 minutes and every spring it starts right up with no gel problems. Write a Review If you are human, leave this field blank.

### Chapter 8 : Diesel Engine | Definition of Diesel Engine by Merriam-Webster

*Diesel engines and vehicles make up about a third of the entire transportation fleet in the U.S. Diesel is the predominant fuel used for shipping goods and moving freight across the country and around the world.*

### Chapter 9 : Engine | Definition of Engine by Merriam-Webster

*A diesel technician has the job of repair and maintenance of diesel engines that power many types of equipment, such as buses, construction vehicles, and agricultural equipment.*